FIFTH SEMESTER B.TECH (ME)

	B. Tech (5th Semester) Mechanical Engineering											
HM-905A			ENTR	EPRENEUR	SHIP							
Lecture	Tutorial	Practical	Credit	Major	Minor	Total	Time					
		Test Test (Hrs)										
3	0	0	3	75	25	100	3					
Purpose	To acquaint	the knowled	ge about the	entrepreneu	ırship and en	trepreneurial	process in					
	context of economic development, formalities required in launching a small enterprise,											
	venture cap	ital financing	schemes and	IPR.								
			Course O	utcomes								
CO1	Students wi	ill be able to	understand:	who the ent	repreneurs a	ire? what co	mpetencies					
	are required	I to become a	n Entreprene	eur?								
CO2	Students wi	ll have insight	s into the ma	anagement, o	pportunity se	arch, identific	cation of a					
	product, pro	cess of proje	ct finalization	etc. required	for small but	siness enterp	rises.					
CO3	CO3 Students will be able to understand the meaning of small scale enterprise (SSE) and											
	the setup fo	the setup formalities, operational and project management issues in the SSE.										
CO4	Students b	e able to k	now the di	ifferent finan	icial assistar	nces availab	le for the					
	establishme	ent of small so	ale industrial	units and the	e IPR related	issues.						

Entrepreneurship: Concept and definitions, Entrepreneurship and economic development, classification and types of entrepreneurs, entrepreneurial competencies, factor affecting entrepreneurial Growth– economic, non-economic factors, EDP programmes, entrepreneurial training, traits/qualities of an entrepreneurs, manager vs entrepreneur, entrepreneurial challenges.

UNIT-II

Establishing Small Scale Enterprise: Opportunity scanning and identification, creativity and product development process, market survey and assessment, choice of technology and selection of site.

Planning a Small Scale Enterprises: Financing new/small enterprises, techno-economic feasibility assessment, preparation of business plan, forms of business organization/ownership.

UNIT-III

Small Enterprises and Enterprise Launching Formalities: Definition of small scale, rationale, objective, scopes, SSI, registration, NOC from pollution board, machinery and equipment selection, MSMEs – definition and significance in Indian economy, MSME schemes, operational issues in SSE: financial management issues, operational/project management issues in SSE, marketing management issues in SSE.

Institutional Interface for Small Scale Industry/Enterprises, Venture Capital: Concept, venture capital financing schemes offered by various financial institutions in India, legal issues—forming business entity, requirements for formation of a private/public limited company, entrepreneurship and Intellectual property rights: IPR and their importance (Patent, Copy Right, Trademarks), case studies-at least one in whole course.

Text books:

- 1. Entrepreneurship Development Small Business Enterprises by Poornima M Charantimath, Pearsons pub.
- 2. Entrepreneurship by Roy Rajiv, Oxford University Press.
- 3. Innovation and Entrepreneurship by Drucker. F, Peter, Harper business.
- 4. Entrepreneurship by Robert D. Hisrich, Mathew J. Manimala, Michael P Peters and Dean A. Shepherd, Tata Mc-Graw Hill Publishing Co. Itd. New Delhi.

Reference books:

- 1. Entrepreneurial Development by Dr. S.S. Khanka, S. Chand Publishing Company.
- 2. Entrepreneurship and Management of Small and Medium Enterprises by Dr. Vasant Desai, Himalaya Publishing House.

	B. Tech (5th Semester) Mechanical Engineering												
MEC- 301A			HE	AT TRANSF	ER								
Lecture	Tutorial	Practical	Credit	Major	Minor	Total	Time						
		Test Test (Hrs)											
3	1	0	4	75	25	100	3						
Purpose	To build a	a solid found	lation in hea	at transfer a	nd rigorous	treatment of	governing						
	equations	and solution	procedures.										
			Course O	utcomes									
CO1	After compl	eting the cou	urse, student	ts will be ab	le to formula	ate and anal	yze a heat						
	transfer pro	blem involving	g any of the t	hree modes o	of heat transfe	er.							
CO2	Students w	ill be able to	obtain exa	ct solutions	for the temp	erature vari	ation using						
	analytical r	nethods whe	re possible	or employ	approximate	methods o	r empirical						
	correlations	to evaluate the	ne rate of hea	at transfer.									
CO3	Students wi	udents will be able to classify and evaluate the design parameters of devices such as											
	heat exchar	ngers and als	o estimate th	ne insulation	needed to re	duce heat lo	sses where						
	necessary.												

Introduction: Definition of heat, modes of heat transfer, basic laws of heat transfer, application of heat transfer, simple problems.

Conduction: Derivation of heat balance equation - steady one dimensional solution for conduction heat transfer in Cartesian, cylindrical and spherical geometry, concept of conduction and film resistances, steady one dimensional heat conduction without internal heat generation, the plane slab, the cylindrical shell, the spherical shell, conduction through composite wall, critical insulation thickness, variable thermal conductivity, steady one dimensional heat conduction with uniform internal heat generation, the plane slab, the cylindrical and spherical systems, heat transfer through fins of uniform cross-section, governing equation, temperature distribution and heat dissipation rate, effectiveness and efficiency of fins.

Transient conduction: Lumped system approximation and Biot number, approximate solution to unsteady conduction heat transfer by the use of Heisler charts.

UNIT-II

Convection: Heat convection, basic equations, boundary layers, forced convection, external and internal flows, natural convective heat transfer, dimensionless parameters for forced and free convection heat transfer, boundary layer analogies, correlations for forced and free convection, approximate solutions to laminar boundary layer equations (momentum and energy) for both internal and external flow, estimating heat transfer rates in laminar and turbulent flow situations using

appropriate correlations for free and forced convection. Boiling and Condensation heat transfer, pool boiling curve, Nusselt theory of laminar film condensation.

UNIT-III

Radiation: Interaction of radiation with materials, definitions of radiative properties, monochromatic and total emissive power, Planck's distribution law, Stefan Boltzman's law, Wien's displacement law, Kirchoff's law, intensity of radiation, Lambert's cosine law, heat transfer between black surfaces, radiation shape factor, heat transfer between non-black surfaces: infinite parallel planes, infinite long concentric cylinders, small gray bodies and small body in large enclosure, electrical network approach, radiation shields.

UNIT-IV

Heat exchangers: Types of heat exchangers; overall heat transfer coefficient, fouling factor, analysis and design of heat exchangers using logarithmic mean temperature difference, and NTU method, effectiveness of heat exchangers, multipass heat exchangers, applications of heat exchangers.

Text books:

- 1. Fundamentals of Heat and Mass transfer Frank P. Incropera, David P. Dewitt, T.L. Bergman and A.S. Lavine, Sixth Edition, Wiley Publications, 2007.
- 2. Heat Transfer: A Practical Approach Yunus A Cengel, McGraw Hill, 2002.
- 3. Heat and Mass Transfer P.K. Nag, Tata McGraw Hill.
- 4. Heat Transfer J.P. Holman, Eighth Edition, McGraw Hill, 1997.

Reference books:

- 5. Heat Transfer A. Bejan, John Wiley, 1993.
- 6. A Text book of Heat Transfer S.P Sukhatme, University press.
- 7. Principles of Heat Transfer Massoud Kaviany, John Wiley, 2002.
- 8. Heat and Mass Transfer D.S Kumar, S.K. Kataria & Sons.
- 9. Heat Transfer Y.V.C. Rao, University Press.

	E	3. Tech (5 th S	emester) Me	chanical En	gineering					
MEC-303A		PRO	DUCTION T	ECHNOLOG	GY .					
Lecture	Tutorial	Practical	Credits	Major	Minor	Total	Time			
				Test	Test		(Hrs)			
3	0	0	3	75	25	100	3			
Purpose:	To acquain	t the knowled	ge of differe	nt type of m	achines and	machine to	ols used in			
	machining of	of metals, cut	ting tools use	ed in differei	nt operations	s, work holdi	ng devices			
	and CNC m	achines.								
			Course Out	comes						
CO 1	After compl	leting the cou	rse, students	will be able	e to explain t	the working	of different			
	machines, r	machine tools	and analyze	the forces in	machining o	perations.				
CO 2	Students w	ill be able to e	explain differe	ent types of	cutting tools	and cutting	fluids used			
	in machinin	g.								
CO 3		/ill be able to	o describe r	netrology ar	nd working	of inspectio	n tools for			
	different ap	plications.								
CO 4		Students will be able to explain various thread operations, different workholding								
	devices and	d different gea	r manufactur	ing processe	S.					
CO 5		vill be able	•							
	conventiona	al machining r	nethods and	develop prog	graming for p	arts product	ion.			

Theory of metal machining: Overview of machining technology: types of machining operation, cutting tools, cutting conditions, theory of chip formation in metal cutting: orthogonal cutting model, actual chip formation, forces relationships and the merchant equation: forces in metal cutting, the merchant equation, power and energy relationships in machining, cutting temperatures.

Machine tools and machining operations: Turning and related operations: cutting conditions, operations related to turning, engine lathe, other lathes and turning machines, boring machines, drilling and related operations: cutting conditions, operations related to drilling, drill presses, Milling: types of milling operations, cutting conditions, milling machines, high speed machining, grinding machines: types, wet and dry grinding, abrasives, grit, grade and structure of wheels, selection of grinding wheels.

UNIT-II

Technology and materials of cutting tools: Tool life, tool wear, taylor tool life equation, tool materials: high speed steels, cast cobalt alloys, cemented carbides, cermets and coated carbides, ceramics, synthetic diamonds and cubic boron nitrides, tool geometry: single point tool geometry, effect of tool material on tool geometry, multiple-cutting-edge tools, cutting fluids: types of cutting fluids, applications and selection of cutting fluids.

Metrology and inspection: Limits, fits, and tolerances, gauge design, interchangeability, linear, angular, and form measurements (straightness, squareness, flatness, roundness, and cylindricity) by mechanical and optical methods, inspection of screw threads, surface finish measurement by contact and non-contact methods, tolerance analysis in manufacturing and assembly.

UNIT-III

Threads: Standard forms of screw threads, methods of making threads, thread cutting on lathe, thread chasing, thread milling, thread rolling, thread grinding, thread tapping, automatic screw cutting machines, inspection and measurement of threads.

Workholding devices for machine tools: Introduction, conventional fixture design, tool design steps, clamping considerations, chip disposal, unloading and loading time, example of jig design, types of jigs, conventional fixtures, modular fixturing, setup and changeover: single-minute-exchange-of-die (SMED), clamps, other workholding devices: assembly jigs, magnetic workholders, electrostatic workholders, economic justification of jigs and fixtures.

UNIT-IV

Gear manufacturing and finishing: Introduction to different types of gears, terminology, methods of gears manufacturing, gear forming: selecting a form gear cutter for cutting spur gears, selecting gear cutter for cutting helical or spiral gear, broaching of gears, generating methods: gear shaper process, rack planning process, gear hobbing process. Gear finishing operations: Shaving, burnishing, grinding, lapping, honing, gears inspection.

Computer numerical control (CNC) machines: Classification of CNC machines, modes of operation of CNC, Working of Machine Structure, Automatic tool changer (ATC), Automatic pallet changer (APC), CNC axis and motion nomenclature, CNC toolings – tool pre-setting, qualified tool, tool holders and inserts, Axes Identification in CNC turning and Machining centers, CNC part programming: Programming format and Structure of part programme, ISO G and M codes for turning and milling-meaning and applications of important codes.

Text Books:

- 1. Fundamentals of modern manufacturing: materials processing and systems by Mikell P. Grover, John Wiley and Sons.
- 2. Materials and processes in manufacturing by J.T. Black and R.A. Kohser, John Wiley and Sons.
- 3. Production Technology by R. K. Jain, Khanna Publishers.
- 4. Machine Tools by R. Kesavan & B. Vijaya Ramnath, Laxmi Publications.
- 5. Machining and Machine Tools by A. B. Chattopadhyay, WILEY INDIA.

Reference Books:

- 1. Principles of Machine Tools by G.C. Sen & A. Bhattacharya, Tata McGraw Hill, New Delhi
- 2. Manufacturing Engg. & Tech by S. KalpakJian and S.R. Schmid, Pearsons.
- 3. Modern Machining Processes by P.C. Pandey & H.S. Shan, T.M.H. Company, New Delhi
- 4. Production Engineering: P.C. Sharma, S.Chand & Sons.
- 5. Introduction to Jig and Tool Design by Kempster M.H.A, Hodder & Stoughton, England

	B. Tech. (5 th Semester) Mechanical Engineering												
MEC-305A		MECHANICAL VIBRATIONS AND TRIBOLOGY											
Lecture	Tutorial												
		Test Test Time (Hrs)											
3	0	0	3	75	25	100	3						
Purpose:	To understa	ind the vibrat	ion systems	with differen	nt degrees	of freedom	in different						
	modes and	conditions and	the basics of	of tribology.									
			Course Out	comes									
CO1	Students wi	Il be capable	of describing	ng the funda	amentals of	vibration for	or a single						
	degree of fre	edom (D.O.F	.) system und	der free and	damped vib	rations.							
CO2		ll be able to a	•	<i>,</i>		•							
	degree of fr	eedom (D.O.I	F.) and dam	ped, undam	ped, free an	nd forced sy	stems with						
	two D.O.F.												
CO3		Il be able to	•				•						
	methods for various combinations of spring-mass, rotor-shaft systems; transverse,												
	longitudinal	and torsional	vibration for l	peams, bars	and shafts r	espectively.							
CO4	Students wi	ll be able to	describe the	fundamenta	als of tribolo	gy, lubricat	ion, friction						
	and wear.												

Fundamentals: Introduction, elements of a vibratory system, periodic and S.H.M., degrees of freedom (DOF), types of vibrations, work done by a harmonic force, beats, problems.

Free vibration systems with single degree of freedom

Undamped systems: Introduction, differential equations, torsional vibrations, spring and shaft combinations: series & parallel, linear and torsional systems, compound pendulum, bifilar and trifilar suspensions, problems.

Damped systems: Introduction, types of damping, differential equations of damped free vibrations, initial conditions, logarithmic decrement, vibrational energy, problems.

UNIT-II

Forced vibration systems with single degree of freedom: Introduction, excitation and sources, equations of motion, rotating and reciprocating unbalanced system, support motion, vibration isolation, force and motion transmissibility, forced vibration system with different types of damping, vibration measuring instruments, resonance, bandwidth, quality factor and half power points, critical speed of shaft with and without damping with single and multiple discs, problems.

Two degree of freedom system: Introduction, torsional vibrations, principal modes of vibrations for two D.O.F., damped and undamped forced and free vibrations, semi-definite systems, co-ordinate coupling, spring and mass type vibration absorber, problems.

UNIT-III

Multi-degree of freedom systems: Introduction, principal modes of vibrations for three or more DOF, influence coefficients, orthogonality principle, matrix method, matrix iteration method, Dunkerley's equation, Holzer's Method, Rayleigh Method, Rayleigh-Ritz method, Stodola method, problems.

Continuous systems: Introduction, lateral vibrations of strings, longitudinal vibrations of bars, transverse vibration of beams, torsional vibration of uniform shafts, problems.

UNIT-IV

Tribology: Introduction, tribology in design, tribology in industry, economic aspects.

Lubrication: Introduction, basic modes of lubrication, lubricants, properties of lubricants: physical and chemical, types of additives, extreme pressure lubricants, recycling of used oils and oil conservation, disposal of scrap oil, oil emulsion.

Friction and wear: Introduction, laws of friction, kinds of friction, causes of friction, friction measurement, theories of friction, effect of surface preparation. Introduction to wear, types of wear, various factors affecting wear, measurement of wear, wear between solids and liquids, theories of wear.

Text Books:

- 1. Mechanical Vibrations by G. K. Grover, Nem Chand and Bros., Roorkee
- 2. Elements of Mechanical Vibrations by Meirovitch, McGraw Hill
- 3. Introductory course on theory and practice of Mechanical Vibration by J.S. Rao and K.Gupta, New Age International.
- 4. Friction and wear of Materials by E. Robinowicz, Johan Wiley
- 5. Tribology an Introduction by Sushil Kumar Srivastava
- 6. Introduction to Tribology and Bearings by B. C. Majumdar, S. Chand and Company Ltd. New Delhi.

Reference Books:

- Mechanical Vibrations by S. S. Rao, Pearson Education Inc. Dorling Kindersley (India) Pvt. Ltd. New Delhi.
- 2. Mechanical Vibrations by V.P. Singh, Dhanpat Rai & Co. Pvt. Ltd., Delhi
- 3. Engineering Tribology by Prashant Sahoo, PHI publications.
- 4. Principles of Tribology by J. Hailing, McMillan Press Ltd.

		B. Tech. (5 ^t	¹ Semester)	Mechanic	al Engin	eering							
MEC- 307LA		HEAT TRANSFER LAB											
Lecture	Tutorial	Tutorial Practical Credits Major Minor Practical Total Time											
		Test Test (Hrs)											
0	0	2	1	0	40	60	100	3					
Purpose	To impar	t practical k	nowledge o	of different	modes	of heat trar	nsfer by c	onducting					
	experime	nts.											
			Course	Outcomes									
CO1	Students w	ill be able to	design and	conduct ex	periment	s, acquire da	ata, analyz	e and					
	interpret da	ata.											
CO2	Students w	ill be able to	measure th	e thermal co	onductivi	ty of metal re	od, insulati	ng					
	material ar	nd liquids.											
CO3	Students w	ill be able to	explain the	concept of	composit	e wall and d	etermine it	s thermal					
	resistance.	•											
CO4	Students will be able to evaluate heat transfer coefficients in free and forced												
	convection	onvection.											
CO5	Students w	ill be able to	measure th	e performar	nce of a h	neat exchan	ger.						
CO6	Students w	ill be able to	determine t	he Stefan B	oltzmanı	n constant a	nd emissivi	ity.					

List of Experiments:

- 1. To determine the thermal conductivity of a metal rod.
- 2. To determine the thermal conductivity of an insulating slab.
- 3. To determine the thermal conductivity of a liquid using Guard plate method.
- 4. To determine the thermal conductivity of an insulating powder.
- 5. To determine the thermal resistance of a composite wall.
- 6. To plot the temperature distribution of a pin fin in free-convection.
- 7. To plot the temperature distribution of a pin fin in forced-convection.
- 8. To study the forced convection heat transfer from a cylindrical surface.
- 9. To determine the effectiveness of a concentric tube heat exchanger in a parallel flow arrangement.
- 10. To determine the effectiveness of a concentric tube heat exchanger in a counter flow arrangement.
- 11. To determine the Stefan-Boltzman constant.

- 12. To determine the emissivity of a given plate.
- 13. To determine the critical heat flux of a given wire.
- 14. To study the performance of an evacuated tube based solar water heater.

Note: At least eight experiments are required to be performed by students from the above list and two may be performed from the experiments developed by the institute.

	B. Tech. (5th Semester) Mechanical Engineering												
MEC-309LA		PRODUCTION TECHNOLOGY LAB											
Lecture	Tutorial	Tutorial Practical Credits Major Minor Practical Total Time											
				Test	Test			(Hrs.)					
0	0	0 2 1 0 40 60 100 3											
Purpose	To impart p	impart practical knowledge of various measuring instruments, machining and welding											
	operations by performing experiments.												
			Cour	se Outcom	es								
CO 1	Students w	vill be able	to measu	ure the line	ear and ang	ular dimensi	ons usin	g various					
		tudents will be able to execute various machining operations for the preparation of jobs n different machine tools.											
CO 3	Students wi	udents will be able to create various jobs using TIG/MIG welding.											
CO 4	Students wi	ill be able to	develop job	os on CNC I	athe and CN	C milling.							

LIST OF EXPERIMENTS:

- 1. Study of linear, angular measuring devices and to measure the linear and angular dimensions using various equipment's.
- 2. Manufacture and assembly of a unit consisting of 2 to 3 components to have the concept of tolerances and fits (shaft and bush assembly or shaft, key and bush assembly or any suitable assembly).
- 3. To prepare a job on a lathe having various operations viz. drilling, boring, taper turning, thread cutting, knurling, etc.
- 4. Demonstration of formation of cutting parameters of single point cutting tool using bench grinder / tool & cutter grinder.
- 5. To make a spur gear of given part drawing involving operations namely drilling, boring, reaming, honing, key slotting, gear teeth machining, lapping and gear teeth finishing.
- 6. Introduction to various grinding wheels and demonstration on the cylindrical and surface grinder.
- 7. To demonstrate surface milling /slot milling.

- 8. To cut gear teeth on milling machine using dividing head.
- 9. To cut V Groove/ dovetail / Rectangular groove using a shaper.
- 10. To prepare a useful product containing different types of welded joints using simple arc/TIG/MIG welding set.
- 11. To cut external threads on a lathe and practice thread measurements.
- 12. To study CNC lathe trainer and its components (hardware and software) especially controllers (Fanuc and Siemens) and make a CNC programme using APT language of given part drawing for machining cylindrical job involving operations namely turning, step turning, taper turning, threading, radius contour cutting, chamfering etc.
- 13. To study CNC milling trainer and its components (hardware and software) especially controllers (Fanuc and Siemens) and make a CNC programme using APT language of given drawing for milling job operations namely end cutting, side cutting, contour cutting, face cutting, etc. and run the programme in simulation and actual mode in Cut Viewer or other software and run the program in actual mode using CNC controllers.

.**Note:** At least eight experiments are required to be performed by students from the above list and two may be performed from the experiments developed by the institute.

	B. Tech. (5th Semester) Mechanical Engineering											
MEC-311LA		MECHANICAL VIBRATIONS AND TRIBOLOGY LAB										
Lecture	Tutorial											
		Test Test Time (Hrs.)										
0	0	2	1	0	40	60	100	3				
Purpose:		le practical le nechanisms d				vibration sys	stem fund	amentals				
			Course	Outcomes	3							
CO1		will be able Vibration Ap		e free and	forced vib	orations of v	arious ele	ements in				
CO2		will be able he machinery										
CO3	Students will be able to analyse the sliding wear and abrasive behavior of different materials using wear and friction monitoring apparatus and dry abrasion tester respectively.											
CO4		will be able ball tester.	to evaluate	extreme p	pressure p	roperties of	different I	ubricants				

LIST OF EXPERIMENTS:

- 1. To study undamped free vibrations and determine the natural frequency of:
 - 1.1 Spring mass system
 - 1.2 Simple Pendulum
 - 1.3 Torsional spring type double pendulum and compare them with theoretical values.
- 2. To study the torsional vibration of a single rotor shaft system and determine the natural frequency.
- 3. To study the free vibration of system for different damper settings. Draw decay curve and determine the log decrement and damping factor. Find also the natural frequency.
- 4. To verify the Dunkerley's rule.
- 5. To determine the radius of gyration for:
 - 5.1 Bifilar suspension.
 - 5.2 Compound pendulum.
 - 5.3 Trifilar suspension.
- 6. To study the forced vibration system with damping, Load magnification factor vs. Frequency and phase angle vs frequency curves. Also determine the damping factor.
- 7. To find out and locate machinery faults viz. vibrations and unbalancing using Machinery Fault Simulator (MFS) in:
 - 7.1 Direct Driven reciprocating pump;
 - 7.2 Direct Driven centrifugal pump;
 - 7.3 Defective straight tooth gearbox pinions.
- 8. To determine the wear rate, friction force and coefficient of friction of a metallic pin/ball by using wear and friction monitor apparatus.
- 9. To determine abrasion index of a material with the help of dry abrasion test rig.
- 10. To evaluate the wear and extreme pressure properties of a lubricating oil by using four ball tester.

11. To determine the roughness of a specimen using surface roughness tester.	

	B. Tech. (5th Semester) Mechanical Engineering											
MEC-313 LA		PROJECT-I										
Lecture	Tutori	Practical	Credits	Major	Minor	Practical	Total	Time				
	al											
0	0	2 1 0 100 100 3										
Purpose:	To impl	lement the	engineering	principle	s and the	ories into in	nnovative	practical				
	projects	for solving re	eal world pr	roblems.								
			Course	Outcome	S							
CO1	Student	Students will be able to apply the theoretical knowledge into practical/software										
	projects	projects.										
CO2	Student	s will be able	to design i	new produ	cts using la	atest techno	logies.					

The project work could be done for the problem statement of an industry or practical project in the institute. The students may also opt for the analysis based software projects with proper validation. Participation in any technical event/ competition to fabricate and demonstrate an innovative machine or product could be encouraged under this course.

Note: The maximum number of students in a group should not exceed four.

		B. Tech. (5th Semester) Mechanical Engineering									
MEC-315A		INDUSTRIAL TRAINING-II									
Lecture	Tutorial	Tutorial Practical Credits Major Minor Practical Total Time Test Test (Hrs.)									
2	0	0			100		100				
Purpose		To provide an industrial exposure to the students and enhance their skills and creative capability for conversion of their innovative ideas into physical reality.									
			Cours	e Outcom	es						
CO 1		Students will be able to self-improve through continuous professional development and life-long learning.									
CO 2		tudents will be able to develop social, cultural, global and environmental esponsibility as an engineer.									
CO 3	Students	will be able t	o weigh all	the latest	changes in te	echnological	world.				

Note: MEC-315 is a mandatory non-credit course in which the students will be evaluated for the industrial training undergone after 4th semester and students will be required to get passing marks to qualify.

The candidate has to submit a training report of his/her work/project/assignment completed in the industry during the training period. The evaluation will be made on the basis of submitted training report and viva-voce/presentation.

	B. Tech. (5th Semester) Mechanical Engineering											
MC-903A		ESSENCE OF INDIAN TRADITIONAL KNOWLEDGE										
Lecture	Tutorial	utorial Practical Credits Major Minor Practical Total Time										
				Test	Test			(Hrs.)				
3	0	0 0 100 100 3										
Purpose	To impart	basic princip	oles of thou	ght proces	s, reasoning	and inference	ing.					
	Course Outcomes											
CO 1	Students will be able to understand, connect up and explain basics of Indian traditional											
	knowledg	e in modern	scientific p	erspective.								

Course Contents

- Basic structure of Indian Knowledge System: अष्टादशिवद्या -४वेद,४उपवेद (आयुर्वेद, धनुर्वेद, गन्धर्ववेद, स्थापत्य आदि) ६वेदांग (शिक्षा, कल्प, निरुक्त, व्याकरण, ज्योतिष, छंद) ४ उपाड्ग (धर्मशास्त्र, मीमांसा, पुराण, तर्कशास्त्र)
- Modern Science and Indian Knowledge System
- Yoga and Holistic Health care
- Case studies

References

- V. Sivaramakrishnan (Ed.), Cultural Heritage of India-course material, Bharatiya Vidya Bhavan, Mumbai. 5th Edition, 2014
- Swami Jitatmanand, Modern Physics and Vedant, Bharatiya Vidya Bhavan
- Swami Jitatmanand, Holistic Science and Vedant, Bharatiya Vidya Bhavan
- · Fritzof Capra, Tao of Physics
- · Fritzof Capra, The Wave of life
- VN Jha (Eng. Trans.), Tarkasangraha of Annam Bhatta, International Chinmay Foundation, Velliarnad, Arnakulam
- Yoga Sutra of Patanjali, Ramakrishna Mission, Kolkata
- GN Jha (Eng. Trans.), Ed. RN Jha, Yoga-darshanam with Vyasa Bhashya, Vidyanidhi Prakashan, Delhi 2016
- RN Jha, Science of Consciousness Psychotherapyand Yoga Practices, Vidyanidhi Prakashan, Delhi 2016
- P B Sharma (English translation), Shodashang Hridayan

Pedagogy: Problem based learning, group discussions, collaborative mini projects.

SIXTH

SEMESTER

B.TECH (ME)

		B. Tech (6th	Semester) N	Mechanical E	Engineering								
HM-901A		ORGA	NIZATIONA	L BEHAVIO	UR								
Lecture	Tutorial	Practical	Credits	Major	Minor	Total	Time						
				Test	Test		(Hrs)						
3	0	0 0 3 75 25 100 3											
Purpose:	To make the	students con	versant with	the basics	concepts of	organization	nal culture and						
	behavior for nurturing their managerial skills.												
	Course Outcomes												
CO 1	An overview a	bout organiza	ational behav	ior as a disc	ipline and ur	nderstanding	the concept of						
	individual beh	avior.											
CO 2	Understand th	ne concept a	ınd importan	ice of perso	nality, emoti	ons and its	importance in						
	decision maki	ng and effecti	ve leadershi	p.									
CO 3	Enabling the	students to	know abou	it the impor	tance of ef	fective moti	vation and its						
	contribution in group dynamics and resolving conflicts.												
CO 4	Understand h	ow to overco	me organiza	ational stress	s by maintai	ning proper	organizational						
	culture and ef	fective comm	unication										

Introduction to organizational behavior: Concept and importance of organizational behavior, role of Managers in OB, foundations or approaches to organizational behavior, challenges and opportunities for OB.

Foundation of individual behavior: Biographical characteristics, concept of abilities and learning, learning and learning cycle, components of learning, concept of values and attitude, types of attitude, attitude and workforce diversity.

UNIT-II

Introduction to personality and emotions: Definition and Meaning of Personality, Determinants of Personality, Personality Traits Influencing OB, Nature and Meaning of Emotions, Emotions dimensions, concept of Emotional intelligence.

Perception and individual decision making: meaning of perception, factors influencing perception, rational decision making process, concept of bounded rationality. Leadership-trait approaches, behavioural approaches, situational approaches, and emerging approaches to leadership.

UNIT-III

Motivation: Concept and theories of motivation, theories of motivation-Maslow, two factor theory, theory X and Y, ERG Theory, McClelland's theory of needs, goal setting theory, application of theories in organizational scenario, linkage between MBO and goal setting theory, employee recognition and involvement program.

Foundations of group behavior and conflict management: Defining and classifying of groups, stages of group development, Informal and formal groups- group dynamics, managing conflict and negotiation, a contemporary perspective of intergroup conflict, causes of group conflicts, managing intergroup conflict through resolution.

UNIT-IV

Introduction to Organizational Communication: Meaning and importance of communication process, importance of organizational communication, effective communication, organizational stress: definition and meaning sources and types of stress, impact of stress on organizations, stress management techniques.

Introduction to Organization Culture: Meaning and nature of organization culture, types of culture, managing cultural diversity, managing change and innovation-change at work, resistance to change, a model for managing organizational change.

Text Books:

- 1. Colquitt, Jason A., Jeffery A. LePine, and Michael Wesson. Organizational Behavior: Improving Performance and Commitment in the Workplace. 5th ed. New York: McGraw-Hill Education, 2017.
- 2. Hitt, Michael A., C. Chet Miller, and Adrienne Colella. Organizational Behavior. 4th ed. Hoboken, NJ: John Wiley, 2015.
- 3. Robbins, Stephen P., and Timothy Judge. Organizational Behavior. 17th ed. Harlow, UK: Pearson Education, 2017. Stephen P. Robins, Organisational Behavior, PHI Learning / Pearson Education, 11th edition, 2008.

Reference Books:

- 1. Schermerhorn, Hunt and Osborn, Organisational behavior, John Wiley.
- 2. Udai Pareek, Understanding Organisational Behaviour, Oxford Higher Education.
- 3. Mc Shane & Von Glinov, Organisational Behaviour, Tata Mc Graw Hill.
- 4. Aswathappa, K., Organisational Behaviour– Text and Problem, Himalaya Publication.

	B. Tech. (6th Semester) Mechanical Engineering									
MEC-302A		MANUFACTURING TECHNOLOGY								
Lecture	Tutorial Practical Credits Major Minor Total					Time				
				Test	Test		(Hrs)			
3	0	0	3	75	25	100	3			
Purpose:	To build a foundation in different manufacturing processes related to castings, metal									
	forming, joining, powder metallurgy and plastic material shaping processes.									
	Course Outcomes									
CO 1	Students will b	oe able to exp	plain the fund	damentals of	casting prod	esses and e	evaluate design			
	parameters.						_			
CO 2	Students will b	e able to des	scribe differe	nt metal form	ing processe	es and analy	sis.			
CO 3	Students will b	oe able to exp	olain different	welding pro	cesses with t	heir applicat	tions.			
CO 4	Students will	be able to ev	/aluate desig	ın parameter	s of powder	metallurgy	processes and			
	explain differe	nt powder me	etallurgy and	plastic shap	ing processe	S.				

Fundamentals of castings: Introduction to casting: basic requirements of casting processes, casting terminology, solidification process: cooling curves, prediction of solidification time, the cast structure, molten metal problems, fluidity and pouring temperature, role of gating system, solidification shrinkage, riser and riser design, risering aids, Patterns, design considerations in castings.

Expandable-mold casting processes: Sand casting, cores and core making, other expendable-mold processes with multiple use patterns, expendable-mold processes with multiple use patterns, shakeout, cleaning and finishing. **Multiple-use-mold casting processes**: Permanent mold casting, die casting, squeeze casting and semisolid metal casting, centrifugal casting, cleaning treating and heat treating of castings, automation in foundry operations.

UNIT-II

Metal forming processes: classifications of metal forming processes, bulk deformation processes, material behavior in metal forming, temperature in metal forming, rolling: flat rolling and its analysis, shape rolling, rolling mills, forging: open-die forging, impression-die forging, flashless forging, forging hammers, presses, and dies, extrusion: types of extrusion, analysis of extrusion, extrusion dies and presses, defects in extruded products, wire and bar drawing, analysis of drawing, drawing practice, tube drawing

Sheet metal working: Cutting operations: shearing, blanking, and punching, engineering analysis of sheet-metal cutting, other sheet-metal-cutting operations, bending operations: v-bending and edge bending, engineering analysis of bending, drawing: mechanics of drawing, engineering analysis of drawing, defects in drawing.

UNIT-III

Joining processes: Principles of fusion welding processes, arc welding processes-consumable electrodes: shielded metal arc welding, gas metal arc welding, flux-cored arc welding, submerged arc welding, Arc welding processes-non-consumable electrodes: gas tungsten arc welding, plasma arc welding, resistance welding processes, other fusion-welding processes: electron-beam welding, laser-beam welding, electro-slag welding, thermit welding.

Principles of solid state welding processes: friction welding, explosive welding, ultrasonic welding processes. **Brazing, soldering, and adhesive bonding:** Principles of adhesive, brazing and soldering processes, origins of welding defects.

UNIT-IV

Powder metallurgy: Characterization of engineering powders: geometric features, other features production of metallic powders: atomization: other production methods, conventional pressing and sintering: blending and mixing of the powders, compaction, sintering, heat treatment and finishing, design considerations in powder metallurgy.

Shaping processes for plastics: Properties of polymer melts, extrusion, production of sheet and film, fiber and filament production (spinning), coating processes, injection molding, compression and transfer molding, blow molding and rotational molding, thermoforming.

Text Books:

- 1. Fundamentals of modern manufacturing: materials processing and systems by Mikell P. Grover, John Wiley and Sons.
- 2. Materials and processes in manufacturing by J.T. Black and R.A. Kohser, John Wiley and Sons.
- 3. Principles of Manufacturing Materials & Processes by Campbell J. S., Publisher Mc Graw Hill.
- 4. Production Technology by R. K. Jain, Khanna Publishers
- 5. Manufacturing Technology-Foundry, Forming and Welding by P.N. Rao, Tata McGraw Hill
- 6. Advanced Manufacturing Process by Hofy, H.E., B and H Publication.
- 7. Manufacturing Science by Ghosh, A. and Mullik, A, East –West private Limited.

Reference Books:

- 1. Welding and Welding Technology by Richard L. Little Tata McGraw Hill Ltd.
- 2. Manufacturing Processes and Systems by Ostwald Phillip F., Munoz Jairo, John Wiley & Sons
- 3. Elements of Manufacturing Processes by B.S. Nagendra Parasher, RK Mittal, PHI N. Delhi

B. Tech. (6th Semester) Mechanical Engineering											
MEC-304A		DESIGN OF MACHINE ELEMENTS									
Lecture	Tutorial	Practical	Credits	Major test	Minor	Total	Time (Hrs.)				
					Test						
2	4	0	6	75	25	100	4				
Purpose	To unders	To understand the fundamentals for solving engineering problems relating to design of									
	machine components.										
	Course Outcomes										
CO1	Students w	ill be able t	o explain th	e design pro	ocedures and	d methods,	properties of				
	engineering	materials and	d their selection	on, design aga	ainst static an	d fluctuating	loads.				
CO2	Students wi	ll be able to	solve the de	sign problems	of different	types of join	ts i.e. bolted,				
	riveted joint	and welded	joint and th	e problems r	elated to the	design of s	springs under				
	different load	ding condition	ıs.								
CO3	Students wil	l be able to a	nalyse the tra	nsmission sha	afts and keys						
CO4	Students wi	ll be able to	solve the de	esign problem	ns related to	clutches and	d brakes and				
	selection of	bearings from	n manufacture	er's catalogue							

Introduction: Basic procedure of the design of machine elements, standards in machine design, selection of preferred sizes, engineering materials, properties and selection, BIS system of designation of steels.

Design against static load: Modes of failure, factor of safety, stress concentration: causes and mitigation.

Design against fluctuating load: Fluctuating stresses, endurance limit, low cycle and high cycle fatigue, notch sensitivity, endurance limit-approximate estimation, reversed stresses- design for finite and infinite life, cumulative damage in fatigue, Soderberg and Goodman lines, Modified Goodman diagrams.

UNIT-II

Bolted, riveted and welded Joints: Bolt of uniform strength, bolted joint- simple analysis, eccentrically loaded bolted joints, riveted joints for boiler shell according to I. B. R., riveted structural joint, eccentrically loaded riveted joint, types of welded joints, strength of welds under axial load, welds under eccentric loading.

Springs: Types of spring, helical spring terminology, design for helical springs, spring design-trial and error method, design against fluctuating load, surge in springs, design of leaf springs, rubber springs.

UNIT-III

Transmission shafts: Shaft design on strength basis and torsional rigidity basis, ASME code for shaft design, design of hollow shaft on strength basis and torsional rigidity basis, **Keys:** types of keys, design of square and flat keys.

Clutches: Various types of clutches, design of friction clutches-single disc, multi-disc, cone and centrifugal clutches, torque transmitting capacity, friction materials, thermal considerations.

Brakes: Energy equations, block brake with short shoe, block brake with long shoe, internal expanding brake, band brakes, disc brakes, thermal considerations.

UNIT-IV

Rolling contact bearings: Types of rolling contact bearing, selection of bearing-type, static and dynamic load carrying capacity, equivalent bearing load, load-life relationship, selection of bearings from manufacturer's catalogue, selection of taper roller bearing, design for cyclic loads and speeds, bearing failure-causes and analysis.

Sliding contact bearings: Basic modes of lubrication, Raimondi and Boyd method, bearing design-selection of parameters, bearing materials, bearings failure-causes and remidies.

Text Books:

- 1. Mechanical Engineering Design by Joseph E. Shigley and Charles R. Mischke, Tata McGraw Hill Book Co.
- 2. Design of Machine Element by V. B. Bhandari, Mc Graw Hill Edu. Pvt. Ltd.
- 3. Machine Design by R.S. Khurmi and J.K. Gupta, S. Chand.

Reference Books:

- 1. Machine Component Design by Robert C. Juvinall and Kurt M. Marshek, Wiley India Pvt. Ltd.
- 2. Mechanical Design of Machine Elements and Machines by Collins and Busby, Wiley India Pvt. Ltd.
- 3. Machine Design by U.C. Jindal, Pearsons publications.
- 4. Analysis and Design of Machine elements by V.K. Jadon and Suresh Verma, IK International Publishing House.

Design Data Books:

- 1. Design Data Book of Engineers, Compiled by Faculty of Mechanical Engineering, PSG College of Technology, Publisher Kalaikathir Achchagam, Coimbataore, 2009.
- 2. Design Data Handbook for Mechanical Engineers in SI and Metric Units by Mahadevan and Balaveera Reddy.

B. Tech. (6th Semester) Mechanical Engineering											
MEC-310 LA		PROJECT-II									
Lecture	Tutori	utori Practical Credits Major Minor Practical Total Time									
	al			Test	Test		Time	(Hrs.)			
0	0	6	3		0	100	100	3			
Purpose	To imp	lement the e	engineering	principle	s and the	ories into ir	nnovative	practical			
	projects	for solving re	eal world pr	oblems.							
			Course	Outcome	S						
CO1	Students	will be able	to apply	the theor	etical kno	wledge into	practical	/software			
	projects.					_					
CO2	Students	will be able to	o design ne	w product	s using lat	est technolo	gies.	·			

The project work could be done for the problem statement of an industry or practical project in the institute. The analysis based software projects undergone in the previous semester can be extended to its fabrication i.e. functional machine/product in this semester. Participation in any technical event/competition to fabricate and demonstrate an innovative machine or product could be encouraged under this course.

Note: The maximum number of students in a group should not exceed four.

	B. Tech. (6th Semester) Mechanical Engineering										
MEP-302A		INTERNAL COMBUSTION ENGINES									
Lecture	Tutorial	Practical	Credits	Major Test	Minor Test	Total	Time				
							(Hrs.)				
3	1	0	4	75	25	100	3				
Purpose:	compress	To provide the detailed understanding of internal combustion engine, air compressors and gas turbines mainly based on its performance and emission parameters.									
			Course	Outcomes							
CO1				be the basic air standard c	concepts of Ir ycles.	nternal and	External				
CO2		Students will be able to explain different types of injection systems, lubrication systems, carburetor; detonation, C.I. combustion chambers and their applications.									
CO3	Students engines.	will be able	to determ	nine the perfo	rmance parame	ters of S.I.	and C.I.				
CO4			•	he basic conc st gas heat ex	epts of reciproca	ating air com	npressors				

Heat engines; Internal and external combustion engines; Classification of I.C. Engines; Cycle of operations in four strokes and two-stroke IC engines; Wankle Engine.

Air standard cycles: Assumptions made in air standard cycles; Otto cycle; Diesel cycle; Dual combustion cycle; Comparison of Otto, diesel and dual combustion cycles; Sterling and Ericsson cycles; Air standard efficiency, Specific work output. Specific weight; Work ratio; Mean effective pressure; Deviation of actual engine cycle from ideal cycle.

UNIT-II

Carburetor and Injection systems: Mixture requirements for various operating conditions in S.I. Engines; Elementary carburetor, Calculation of fuel air ratio; The complete carburetor; Requirements of a diesel injection system; Type of injection system; Petrol injection; Requirements of ignition system; Types of ignition systems, ignition timing; Spark plugs.

Engine parameters and knocking: S.I. engines; Ignition limits; Stages of combustion in S. I. Engines; Ignition lag; Velocity of flame propagation; Detonation; Effects of engine variables on detonation; Theories of detonation; Octane rating of fuels; Pre-ignition; S.I. engine combustion chambers. Stages of combustion in C.I. Engines; Delay period; Variables affecting delay period; Knock in C.I. Engines; Cetane rating; C.I. Engine combustion chambers.

UNIT-III

Lubrication and cooling systems: Functions of a lubricating system, Types of lubrication system; Mist, Wet sump and dry sump systems; Properties of lubricating oil; SAE rating of lubricants; Engine performance and lubrication; Necessity of engine cooling; Disadvantages of overcooling; Cooling systems; Air-cooling, Water-cooling; Radiators.

Heat balance and emission control: Performance parameters; BHP, IHP, Mechanical efficiency; Brake mean effective pressure and indicative mean effective pressure, Torque, Volumetric efficiency; Specific fuel consumption (BSFC, ISFC); Thermal efficiency; Heat balance; Basic engine

measurements; Fuel and air consumption, Brake power, Indicated power and friction power, Heat lost to coolant and exhaust gases; Performance curves; Pollutants from S.I. and C.I. Engines; Methods of emission control, Alternative fuels for I.C. Engines; The current scenario on the pollution front.

UNIT-IV

Air compressor: Working of a single stage reciprocating air compressor; Calculation of work input; Volumetric efficiency; Isothermal efficiency; Advantages of multi stage compression; Two stage compressor with inter-cooling; Perfect inter cooling; Optimum intercooler pressure; Rotary air compressors and their applications; Isentropic efficiency.

Gas turbine: Brayton cycle; Components of a gas turbine plant; Open and closed types of gas turbine plants; Optimum pressure ratio; Improvements of the basic gas turbine cycle; Multi stage compression with inter-cooling; Multi stage expansion with reheating between stages; Exhaust gas heat exchanger; Application of gas turbines.

Text books:

- 1. Internal Combustion Engine by V. Ganeshan Tata Mc-Graw Hill Publications.
- 2. Internal Combustion Engine by Mathur & Sharma, Dhanpat Rai Publications.
- 3. Internal Combustion Engine by Ramalingam Sci-tech publications.
- 4. Internal Combustion Engine Fundamentals by John B. Heywood, Tata Mc-Graw Hill Publications.

Reference Books

- 1. Heat Power Engineering by Dr. V.P. Vasandhani & Dr. D.S. Kumar
- 2. Fundamentals of Internal Combustion Engine by H. N. Gupta, PHI publications.

	B. Tech (6th Semester) Mechanical Engineering									
MEP-304A GAS DYNAMICS AND JET PROPULSION										
Lecture	Tutorial	Practical	Credits	Major	Minor	Total	Time			
				Test	Test		(Hrs)			
3	1	0	4	75	25	100	3			
Purpose:	To familiar	ize the stude	nts with the	concept of c	ompressible	and incompi	essible flows			
	and to unde	erstand the ai	rcraft and roc	ket propulsion	on.					
			Course O	utcomes						
CO 1	Students will be able to explain the fundamentals of compressible flow, Mach number									
	types of wa	aves and effec	ct of Mach nu	mber on con	npressibility.					
CO 2	Ctudente	الله ما الله	doooribo oo	mprossible	flow with frie	tion and its	offeet in flow			
COZ		vill be able to	describe co	impressible	now with inc	and its	ellect in flow			
	through no	ZZIES.								
CO 3	Students w	vill be able to	explain the o	concepts of	normal shock	c, oblique sh	ock, Rayleigh			
		yleigh flow ed	•	•		, ,	, , ,			
		.,	1							
CO 4	Students w	ill be able to	describe the	aircraft pro	pulsion syste	ms and rock	et propulsion			
	with their a	pplications, so	olid and liquid	l propellants						
i			-							

Compressible flow – fundamentals: Energy and momentum equations for compressible fluid flows, various regions of flows, reference velocities, stagnation state, velocity of sound, critical states, Mach number, critical Mach number, types of waves, Mach cone, Mach angle, effect of Mach number on compressibility

UNIT-II

Flow through variable area ducts: Isentropic flow through variable area ducts, T-s and h-s diagrams for nozzle and diffuser flows, area ratio as a function of Mach number, mass flow rate through nozzles and diffusers, effect of friction in flow through nozzles.

UNIT-III

Flow through constant area ducts: Flow in constant area ducts with friction (Fanno flow) - Fanno curves and Fanno flow equation, variation of flow properties, variation of Mach number with duct length. Flow in constant area ducts with heat transfer (Rayleigh flow), Rayleigh line and Rayleigh flow equation, variation of flow properties, maximum heat transfer.

Normal and oblique shock: Governing equations, variation of flow parameters like static pressure, static temperature, density, stagnation pressure and entropy across the normal shock, Prandtl – Meyer equation, impossibility of shock in subsonic flows, flow in convergent and divergent nozzle with shock. Flow with Oblique Shock – Fundamental relations, Prandtl's equation, Variation of flow parameters.

UNIT-IV

Propulsion: Aircraft propulsion – types of jet engines – study of turbojet engine components – diffuser, compressor, combustion chamber, turbine and exhaust systems, performance of turbo jet engines –

thrust, thrust power, propulsive and overall efficiencies, thrust augmentation in turbo jet engine, ram jet and pulse jet engines. Rocket propulsion – rocket engines thrust equation – effective jet velocity specific impulse – rocket engine performance, solid and liquid propellants.

Text Books:

- 1. Fundamental of compressible flow with Aircraft and Rocket propulsion by S.M., Yahya, New Age International (p) Ltd., New Delhi.
- 2. Compressible fluid flow by Patrich.H. Oosthvizen, William E.Carscallen, McGraw-Hill.
- 3. Gas turbine theory by Cohen.H., Rogers R.E.C and Sravanamutoo, Addison Wesley Ltd.

Reference Books:

- 1. Gas Turbines by V. Ganesan, Tata McGraw-Hill, New Delhi.
- 2. Gas Dynamics by E. Rathakrishnan, Prentice Hall of India, New Delhi.

B. Tech (6th Semester) Mechanical Engineering												
MEP-306A		Design of Transmission Systems										
L	T	T P Credits Major Minor Total Tim										
				Test	Test		(Hrs.)					
3	1	0	4	75	25	100	3					
Purpose	To under	stand the c	omponents c	of transmission	on systems	and make th	ne students					
	capable of	f design the	transmission	system and it	s various ele	ments.						
Course Outcomes												
CO 1	Students will be able to design and select belt drives, pulleys and the chain drives											
	from manu	from manufacturer's catalogue.										
CO2	Students	will be able	e to explain	the mechan	ism of man	ual transmis	sion, clutch					
	synchronia	zation and g	ear drives.									
CO4			o apply the Le	ewi's and Bud	kingham's ed	quations for the	ne design of					
		al and beve										
CO5			to design wo									
			elect belts an									
CO6			to describe t	orque conve	rters, perform	n torque form	nulation and					
	evaluate t	orque capac	ity.									
CO7	Students v	will be able t	o design gear	boxes, coup	lings and disc	cuss their app	olications.					

Flat belt drives and pulleys: Introduction, Selection of flat belts from manufacturer's catalogue, Pulleys for flat belts. **V-Belts and pulley:** Selection of V-Belts and V-grooved pulley. **Chain Drives:** Roller chains, geometric relationships, polygonal effect, power rating, sprocket wheels, design of chain drives, chain lubrication.

Manual transmissions: Powertrain layout and manual transmission structure, power flows and gear ratios.

UNIT-II

Manual transmission clutches: Clutch structure, clutch torque capacity, synchronizer and synchronization: shift without synchronizer, shift with synchronizer, equivalent mass moment of inertia, equation of motion during synchronization, condition for synchronization, shifting mechanisms.

Gear drives: Classification of gears, selection of type of gears, law of gearing, standard systems of gear tooth, interference and undercutting, backlash.

Design of spur gears: geometry and nomenclature, force analysis, material selection, beam strength of gear tooth, effective load on gear tooth, module estimation based on beam strength, wear strength of gear tooth, module estimation based on wear strength, spur gear design procedure.

Design of helical gears: geometry and nomenclature, force analysis, beam strength of helical gears, effective load on gear tooth, wear strength of helical gears, design procedure.

UNIT-III

Design of bevel gears: Geometry and nomenclature, force analysis, beam strength of bevel gears, effective load on gear tooth, wear strength of bevel gears, design procedure. **Design of worm gears:**

Terminology, force analysis, friction in worm gears, material selection, strength rating and wear rating, thermal considerations and design procedure.

Torque converters: Torque converter structure and functions: torque multiplication and fluid coupling, torque converter locking up, automatic transmission fluid (ATF) circulation and torque formulation, torque capacity and input—output characteristics.

UNIT-IV

Design of speed reducers (gear boxes): Geometric progression, standard step ratio, ray diagram, kinematics layout, design of sliding mesh gear box, design of multi speed gear box for machine tool applications, constant mesh gear box, speed reducer unit, variable speed gear box.

Design of couplings: Design of muff coupling, clamp coupling, rigid flange couplings and bushed-pin flexible couplings.

Text Books:

- Mechanical Engineering Design, Joseph E. Shigley and Charles R. Mischke, Tata McGraw Hill Book Co.
- 2. Automotive Power Transmission Systems, Yi Zhang and Chris Mi, Wiley Publications.
- 3. Design of Machine Element, V. B. Bhandari, Mc Graw Hill Edu. Pvt. Ltd.
- 4. Machine Design, R.S. Khurmi and J.K. Gupta, S. Chand.

Reference Books:

- 1. Machine Component Design, Robert C. Juvinall and Kurt M. Marshek, Wiley India Pvt. Ltd.
- Mechanical Design of Machine Elements and Machines, Collins and Busby, Wiley India Pvt. Ltd.
- 3. Machine Design, U.C. Jindal, Pearsons publications.
- 4. Design of Transmission Systems, E.V.V. Ramamurthy and S. Ramachandaran, Air Walk Publications.
- 5. Handbook of Gear Design and Manufacture, S. P. Radzevich, CRC Press, T&F.

Design Data Books:

- 1. Design Data Book of Engineers, Compiled by Faculty of Mechanical Engineering, PSG College of Technology, Publisher Kalaikathir Achchagam, Coimbataore, 2009.
- 2. Design Data Handbook for Mechanical Engineers in SI and Metric Units, 4th Ed, Mahadevan and Balaveera Reddy.
- 3. Machine design data book, V.B. Bhandari, Mc Graw Hill Edu. Pvt. Ltd.

B. Tech. (6th Semester) Mechanical Engineering										
MEC-306 LA		MECHANICAL ENGINEERING LAB-I								
Lecture	Tutori al									
0	0	2	1	0	40	60	100	3		
Purpose:	To prov	To provide practical knowledge in the concerned subject that a student opt from								
	the prog	gram elective	s offered in	the curric	ulum.					

INTERNAL COMBUSTION ENGINES PRACTICALS:

COURSE OUTCOMES:

- **CO 1:** Students will be able to explain the principles, construction and working of S.I. and C.I. engines.
- **CO 2:** Students will be experiment on fuel injection systems, lubrication and cooling systems.
- **CO 3:** Students will also be able to evaluate the performance parameters of reciprocating air compressor, petrol and diesel engines.

LIST OF EXPERIMENTS

- 1. To make a trial on single cylinder 4-stroke Diesel Engine to calculate B. H. P., S.F.C. and to draw its characteristics curves.
- 2. To make a trial on 4-stroke high-speed diesel engine and to draw its Heat Balance Sheet.
- 3. To make a trial on Wiley's jeep Engine at constant speed to calculate B. H. P., S. F. C. Thermal efficiency and to draw its characteristic Curves.
- 4. To make Morse Test to calculate IHP of the multi cylinder petrol engine and to determine its mechanical efficiency.
- 5. To calculate the isothermal efficiency and volumetric efficiency of a 2 stage reciprocating air compressor.
- 6. To find out the efficiency of an air Blower.
- 7. To make a trial on the Boiler to calculate equivalent evaporation and efficiency of the boiler.
- 8. To study the following models;
 - (a) Gas Turbine (b) Wankle Engine.
- 9. To study
 - (a) Lubrication and cooling systems employed in various I. C. Engines in the Lab
 - (b) Braking system of automobile in the lab
- 10. To study a Carburetor.
- 11. To study (I) the Fuel Injection System of a C. I. Engine. (II) Battery Ignition system of a S.I. Engine
- 12. To study Cooling Tower.
- 13. To make a trial with multi-cylinder four stroke vertical Diesel Engine test Rig with Hydraulic Dynamometer.

DESIGN OF TRANSMISSION SYSTEMS PRACTICALS:

COURSE OUTCOMES:

CO 1: Students will be able to analyse and simulate transmission elements using different modules of SOLIDWORKS/ANSYS.

- **CO 2:** Students will be able to apply the design principles and concepts in designing and simulation of various transmission elements of an automobile under different operating conditions.
- **CO 3:** The students will be able to construct and work with different transmission components used in automobiles.

LIST OF EXPERIMENTS

- 1. To model and simulate the V-belt drive/belt conveyor.
- 2. To simulate and analyze the rack and pinion arrangement under different loading conditions.
- 3. Static structural analysis of different gears.
- 4. Transient and explicit analysis on transmission system gears.
- 5. To simulate and analyze rigid flange coupling and bushed-pin flexible coupling.
- 6. To simulate and analyze the camshaft.
- 7. Static structure and fatigue analysis of crank shaft.
- 8. To study the construction details, working principles and operations of different types of automotive clutches.
- 9. To study the direct-shift continuous variable transmission (CVT) system.
- 10. To study the constructional details, working principles and operations of different types of automotive brakes.

GAS DYNAMICS AND JET PROPULSION PRACTICALS COURSE OUTCOMES:

- **CO 1:** Students will be able to simulate and analyse the flow through the nozzle and an airfoil.
- **CO 2:** Students will be able to simulate the vortex shedding phenomenon.
- **CO 3**: Students will be able to develop and validate the computer program for Coutte flow.
- **CO 4**: Students will be able to develop the computer based program of fully developed laminar flow in a pipe.

LIST OF EXPERIMENTS

- 1. To simulate and analyze the compressible flow through a nozzle.
- 2. To simulate and analyze the transonic flow over an airfoil.
- 3. To simulate vortex shedding phenomenon over a cylinder in laminar flow.
- 4. To make and validate a computer program for the coutte flow.
- 5. To make and validate a computer program for the fully developed laminar flow in circular pipe.
- 6. To simulate and analyze the laminar flow pipe.

Note: At least six experiments are required to be performed by students from the above list and remaining four may be performed from the experiments developed by the institute.

B. Tech. (6 th Semester) Mechanical Engineering										
MEC-308 LA		MECHANICAL ENGINEERING LAB-II								
Lecture	Tutori	utori Practical Credits Major Minor Practical Total Time								
	al			Test	Test		Time	(Hrs.)		
0	0	2	1	0	40	60	100	3		
Purpose:	To prov	To provide practical knowledge in the concerned subject that a student opt from								
	the prog	gram elective	s offered in	the curric	ulum.					

COMPOSITE MATERIALS PRACTICALS

COURSE OUTCOMES:

- **CO 1:** Students will be able to develop composites such as polymer matrix composites, MMC etc. using different types of composites development techniques.
- **CO 2:** Students will be capable of analysing the physical, mechanical and tribological behavior of the developed composites.

LIST OF EXPERIMENTS

- 1. To study the hot compression molding technique for the preparation of thermosetting-resin matrix composites.
- 2. To develop the advanced fiber reinforced polymer composites and characterize for their physical properties (density, constituent weight and volume fractions, void volume fraction, thermal expansion coefficients, moisture absorption and diffusivity, moisture expansion coefficients).
- 3. To find the hardness and tensile and flexural properties of the advanced fiber reinforced polymer composites.
- 4. To develop the particle reinforced polymer composites and characterize for their physical properties (density, constituent weight and volume fractions, void volume fraction, thermal expansion coefficients, moisture absorption and diffusivity, moisture expansion coefficients).
- 5. To develop the Al metal-matrix composites using friction stir casting and characterize for various mechanical properties.
- 6. To find the friction and wear properties of Al metal matrix composites using pin-on-disc apparatus.
- 7. To find the hardness and tensile and flexural properties of the particle reinforced polymer composites.
- 8. To find the friction and wear properties of fiber reinforced/particle reinforced polymer composites using pin-on-disc apparatus.

REFRIGERATION AND AIR CONDITIONING PRACTICALS COURSE OUTCOMES:

CO 1: Students will be able to evaluate the performance of water cooler, Ice plant, cooling towers and Cascade refrigeration system.

- **CO 2:** Students will be able to analyse different cycles of operation in air-conditioning.
- **CO 3:** Students will be able to measure humidity in air-conditioning systems.
- **CO 4:** Students will be able to operate various control devices in refrigeration and air-conditioning systems.

LIST OF EXPERIMENTS

- 1. To study and perform experiment on basic vapour compression Refrigeration Cycle.
- 2. To study and perform experiment on Solar Air-conditioner based on vapour absorption cycle.
- 3. To find C.O.P. of water cooler.
- 4. To study and perform experiments on compound compression and multi-load systems.
- 5. To study and perform experiment on vapour absorption apparatus.
- 6. Perform the experiment & calculate various performance parameters on a blower apparatus.
- 7. To find the performance parameter of cooling tower.
- 8. To study various components in room air conditioner.
- 9. To find RH of atmospheric air by using Sling Psychrometer.
- 10. To find performance of a refrigeration test rig system by using different expansion devices.
- 11. To study different control devices of a refrigeration system.
- 12. To find the performance parameters of Ice Plant.
- 13. To study and perform experiment on Cascade system.

PRODUCT ENGINEERING PRACTICALS

COURSE OUTCOMES:

- **CO 1:** Students will be able to analyze P-Chart and C-Chart.
- **CO 2:** Students will be able to analyze normal distribution and universal distribution.
- **CO 3:** Students will be able to interpret the two handed process chart and Multi activity chart (Man-Machine Chart).
- **CO 4:** Students will be able to interpret the concept of \bar{X} , R Charts and Process capability.

LIST OF EXPERIMENTS

- 1. To draw left and right hand process charts and to conduct time study for the bolt, washer & nut assembly of present and improved methods.
- 2. To show that sample means for a normal universe follow a normal distribution.
- 3. To learn performance rating through observation of the activity of dealing pack of 52 playing cards.
- 4. To study the changes in heart beat rate for different subjects using Treadmill.
- 5. To plot the operating charters tic curve for a single sampling attributes plan of a given lot of plastic balls and to compare the actual O.C curve with theoretical O.C curve.
- 6. To study the changes in heart beat rate for different subjects using Ergocycle.
- 7. To draw P-Chart for fraction defective and to check the control of the process for a given set of plastic balls.
- 8. To draw a C- chart for a given set of metal discs and to check the control of the process by taking each disk with 10 holes of each 6 mm size as one unit.
- 9. To show that the sample means from a rectangular universe follow a normal distribution.
- 10. To draw multiple activity chart or man-machine chart for the subject of toasting 3 slices of bread in one electric double compartment toaster.

- 11. To draw \bar{X} and R charts and to determine the process capability from the measurement of large diameter of a given set of stepped pins.
- 12. Measure the skill and dexterity in the moment of wrist and fingers using pin board.

Note: At least eight experiments are required to be performed by students from the above list and two may be performed from the experiments developed by the institute.